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# TECHNICAL DATA SHEET 2022





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## MANUFACTURERS DETAILS

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**Product name:** Eva-Last<sup>®</sup> TIER<sup>™</sup> flooring products.

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### TIER<sup>™</sup> indoor flooring

Having over a decade of experience in the field of extrusion, Eva-Last® has adapted the technique to develop a revolutionary extruded stone plastic composite vinyl flooring.

Our aim is to continually strive to improve our products to give you the most cost-effective product packed with much more benefits in the long run. The manufacturing process also includes a new premixing technique and additional quality control procedure.

#### **Surface properties**

| Property                          | Applicable<br>standard | Applicable<br>test method   | Requirement                                    | Result   | Conclusion                      |
|-----------------------------------|------------------------|-----------------------------|--|--|---------------------------------|
| Wear resistance                   | -                      | ISO 1518-1                  | ≤ 0.015 g/1 000 rev                            | 0.01 g   | Pass                            |
|                                   | EN 16511               | EN 13329                    | ≥ 4 000 cycles                                 | ≥ 4 000 cycles                                 | Class 34, heavy commercial      |
|                                   | NALFA LF 01-2011       | NALFA LF 01-2011            | ≥ 6 000 cycles                                 | ≥ 6 000 cycles                                 | Class 4, heavy commercial       |
| Scratch                           | -                      | ISO 1518-1                  | ≥ 2 500 g                                      | 3 200 g  | Pass                            |
| Surface bonding                   | NALFA LF 01-2011       | EN311/NALFA LF 01-2011      | ≥ 1.25 N/mm2                                   | 1.56 N/mm2                                     | Class 4, heavy commercial       |
| Static load<br>(250 lbs/115 kg)   | NALFA LF 01-2011       | ASTM F970                   | ≥ 8 MPa  | 15 MPa   | Class 4, heavy commercial       |
| Residual<br>indentation           | ASTM F1700             | ASTM F1914                  | ≤ 8 % (140 lbs/63 kg)                          | 1.70 %   | Pass                            |
|                                   | EN 16511               | EN 433/ISO 24343-1          | ≤ 0.15 mm                                      | 0.03 mm  | Class 34, heavy commercial      |
| Impact resistance<br>(big ball)   | EN 16511               | EN 13329                    | ≥1800 mm                                       | >1800 mm                                       | IC3, Class 34, heavy commercial |
|                                   | NALFA LF 01-2011       | NALFA LF 01-2011            | ≥1400 mm                                       | >1400 mm                                       | Class 4, heavy commercial       |
| Impact resistance<br>(small ball) | EN 13329               | EN438                       | ≥ 15 N   | 23 N   | IC3, Class 34, heavy commercial |
|                                   | NALFA LF 01-2011       | NALFA LF 01-2011            | ≥ 500 mm (19.7 in)                             | 900 mm   | Class 4, heavy commercial       |
| Slip resistance                   | EN14041                | EN 13893                    | DryCOF ≥ 0.3                                   | 0.51   | Class DS                        |
|                                   | -                      | ASTM C1028                  | ≥ 0.5  | 0.62   | Meet ADA recommendation         |
|                                   | -                      | D 51130                     | ≥ R9   | R9   | Anti-slip resistance R9         |
| Color fastness<br>to light        | EN 13329               | ISO 105-B02:1994, Method 3a | ≥ Grade 6                                      | > 6  | Pass                            |
|                                   | NALFA LF 01-2011       | NALFA LF 01-2011            | Slight change only                             | Slight change only                             | Class 4, heavy commercial       |
| Resistance to<br>staining         | EN 16511               | EN 438-2                    | Group 1 and 2:<br>grade 5, group 3:<br>grade 4 | Group 1 and 2:<br>grade 5, group 3:<br>grade 4 | Class 34, heavy commercial      |
|                                   | ASTM F1700             | ASTM F925                   | Slight change only                             | No change                                      | Pass                            |
|                                   | NALFA LF 01-2011       | NALFA LF 01-2011            | Slight change only                             | No change                                      | Class 4, heavy commercial       |



### **Chemical properties**

| Property  | Applicable<br>standard               | Applicable<br>test method       | Requirement                         | Result     | Conclusion   |
|---|--------------------------------------|---------------------------------|-------------------------------------|------------|--|
| Formaldehyde<br>emission  | CARB2                                | ASTM 6007                       | ≤ 0.11 ppm<br>Release ≤ 0.124 mg/m3 | Undetected | CARB2  |
|   | EN 14041                             | EN 717-1                        | Release ≤ 0.124 mg/m3               | Undetected | EO   |
| voc   | Decret No2011-321                    | ISO 16000                       | TVOC < 1000 μg/m3                   | 31 µg/m3   | VOCA+  |
|   | DIBT                                 | ISO 16000                       | TVOC < 1000 μg/m3                   | 29 µg/m3   | Meet AgBB requirement - U<br>mark certified                        |
|   | Floorscore                           | Californian 01350               | Within CREL/TAC                     | 26         | Floorscore certified   |
| Ortho-phthalates  | Prop 65                              | Spectrometry                    | Ortho-phtalate free                 | Undetected | Ortho-phthalate free,<br>Comply with Prop 65                       |
| Lead  | CPSIA                                | CPSC-CH-E-1002-08               | ≤ 90 ppm                            | Undetected | Meet children toy regulation                                       |
| PAHs  | EU REACH regulation<br>No. 1907/2006 | Spectrometry and chromatography | < 1 mg/kg                           | 0.7 mg/kg  | Meets requirement of a<br>product that can be placed<br>in a mouth |
| РСР   | EN 14041                             | EN 12673                        | <1 ppm                              | Undetected | Pass   |
| Substances of Very High<br>Concern (SVHC) (mercury,<br>chromium VI, Cadmium,<br>SCCp, benzene, Xylene,<br>tributyltin, etc) | EU REACH regulation<br>No. 1907/2006 | Spectrometry and chromatography | ≤ 0.1 % (w/w)                       | Undetected | REACH compliant  |

### **Physical properties**

| Property                                   | Applicable<br>standard | Applicable<br>test method | Requirement                                   | Result   | Conclusion                                |
|--|------------------------|---------------------------|---|--|---|
| Heat exposure<br>resistance 80°C/180°F     | EN 16511               | ISO 23999                 | ΔW/ΔL ≤ 0.25 %                                | 0.03 %   | Class 34, heavy commercial                |
|  | ASTM 1700              | ASTM F2199                | ΔW/ΔL ≤ 0.16 %                                | 0.03 %   | Pass                                      |
| Dimensional variation<br>(humidity change) | EN 16511               | ISO 24339                 | ΔW/ΔL ≤ 0.15 %                                | ΔW/ΔL ≤ 0.01 %                                 | Class 34, heavy commercial                |
| Swelling after<br>submersion in water      | EN 16511               | ISO 24336                 | ≤ 12 %  | 0%   | Class 34, heavy commercial                |
|  | NALFA LF 01-2011       | NALFA LF 01-2011          | ≤ 12 %  | 0%   | Class 4, heavy commercial                 |
| Impact sound reduction<br>(IIC)            | -                      | ASTM E492-09              | -   | IIC = 71                                       | IIC = 71                                  |
| Sound transmission reduction (STC)         | -                      | ASTM E90-09               | -   | STC = 75                                       | STC = 75                                  |
| Locking strength (23°C)                    | EN 16511               | ISO 24334                 | Long side ≥ 2.0 kN/m<br>Short side ≥ 3.5 kN/m | Long side ≥ 6.3 kN/m,<br>Short side ≥ 5.4 kN/m | Class 34, heavy commercial                |
| Thermal conductivity                       | EN 14041               | EN 12667                  | -   | 0.173 W/(mK)                                   | Suitable for underfloor<br>heating system |
| Thermal resistance<br>(R value)            | -                      | ASTM C518                 | -   | 0.58 m2K/W                                     | Suitable for underfloor<br>heating system |
| Reaction to fire                           | EN 14041               | EN 13051-1                | -   | CHF = 9.4 kW/m2                                | Class Bfl - s1                            |
| Fire resistance (CHF)                      | -                      | ASTM E648/662             | -   | 0.94 W/cm2                                     | Class 1                                   |

# Acoustic properties

| Property                              | Applicable<br>standard | Applicable<br>test method | Requirement           | Result                       | Conclusion            |
|---------------------------------------|------------------------|---------------------------|-----------------------|------------------------------|-----------------------|
| Impact sound                          | ISO 717-2              | ISO 10140-3               | Application dependent | L <sub>n,w</sub> = 51 dB     | Application dependent |
|                                       |                        |                           |                       | C <sub>1</sub> = 1 dB        |                       |
| Impact sound reduction                | ISO 717-2              | ISO 10140-3               | Application dependent | $\Delta L_w = 22 \text{ dB}$ | Application dependent |
|                                       |                        |                           |                       | C <sub>i∆</sub> = -11 dB     |                       |
| Impact sound reduction (IIC)          | ASTM E492              | ASTM E492-09              | Application dependent | IIC = 71                     | Application dependent |
| Sound transmission reduction<br>(STC) | ASTM E90               | ASTM E90-09               | Application dependent | STC = 75                     | Application dependent |



### OTHER INFORMATION

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